

**EXPERIMENTAL OPTIMIZATION, DESIGN SYNTHESIS, AND
UP-CONVERSION LUMINESCENCE PROPERTIES OF
Y₄GeO₈: Er³⁺/Yb³⁺ RED PHOSPHORS[†]**

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The Er³⁺/Yb³⁺ co-doped Y₄GeO₈ crystal powders were successfully synthesized using a high-temperature solid-phase method. The crystal structure of the obtained phosphors was confirmed to be pure Y₄GeO₈ through X-ray diffraction (XRD) analysis. A regression equation correlating Er³⁺/Yb³⁺ doping concentrations with luminescent intensity was established based on the optimized theoretical model derived from experimental design. The optimal concentrations of Er³⁺ and Yb³⁺ under 980 nm laser excitation were determined as 7.41% and 21.34%, respectively, while under 1550 nm laser excitation, the concentrations were 2.66% and 17.42%, respectively. The fluorescence emission spectra of the up-conversion samples were measured, revealing intense green and red emissions with peaks at 542, 546, and 654 nm under 980 nm excitation, and peaks at 546, 557, and 663 nm under 1550 nm excitation. These peaks correspond to transitions from ²H_{11/2} to ⁴I_{15/2}, ⁴S_{3/2} to ⁴I_{15/2}, and ⁴F_{9/2} to ⁴I_{15/2} energy levels. The relationship between up-conversion luminescence and laser operating current for the optimal samples under 980 nm and 1550 nm was investigated, uncovering that up-conversion luminescence occurs through both two-photon and three-photon processes. A detailed analysis and discussion of the up-conversion luminescence mechanisms were conducted. Furthermore, the relationship between up-conversion fluorescence and temperature for the optimal samples was studied, revealing excellent temperature-sensing characteristics under 980 nm and 1550 nm laser excitations. The calculated illumination region coordinates for the optimal samples under 980 nm and 1550 nm wavelength excitations were (0.5558, 0.4362) and (0.5256, 0.4687), respectively. The research highlights the potential of rare-earth ion-doped up-conversion luminescent materials for diverse anti-counterfeiting applications. In particular, the Y₄GeO₈: Yb³⁺/Er³⁺ phosphors, incorporating a dual-excitation mechanism, enhance the security of anti-counterfeiting strategies in multifaceted scenarios. The study underscores the promising developments in this field.

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